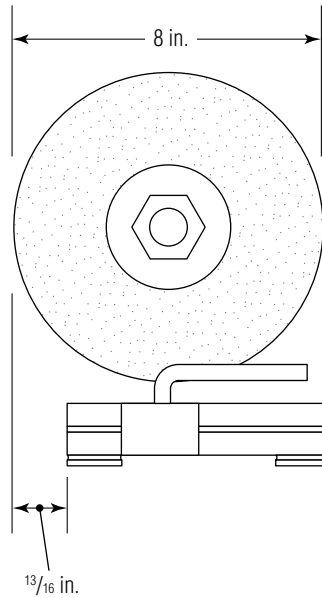
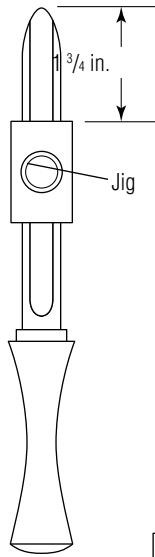
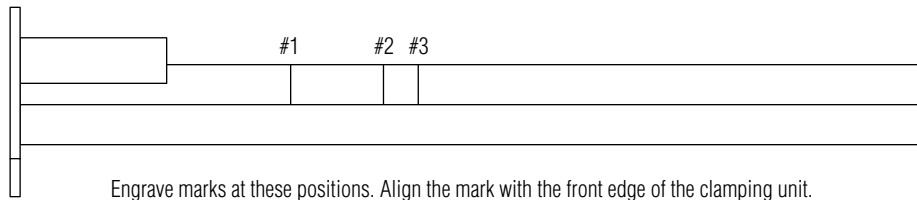


Affix the jig $1\frac{3}{4}$ in. from the tip of the tool.



Affix clamping unit $\frac{13}{16}$ in. back from the face of the wheel. Center it under the wheel (from the front).



Engrave marks at these positions. Align the mark with the front edge of the clamping unit.

Setting	Measurement	Tool
#1	$4\frac{3}{8}$ in.	Spindle gouges
#2	$5\frac{7}{8}$ in.	Bowl gouges (advanced grind)
#3	$6\frac{7}{16}$ in.	Bowl gouges (normal grind)

Note: These settings work about as well with 6-in. and 7-in. grinders, but those grinders need to be blocked up to clear clamping units.

