Model G0555 Bandsaw
Blade Tensioning

To reset the tension on the G0555 Bandsaw:

1. **Disconnect the bandsaw from the power source!**

2. Release the tension lever shown in **Figure 1**, and remove the old bandsaw blade.

3. Place the new blade onto the wheels and between the blade guide bearings.

4. Loosen the setscrews in both of the spacers indicated in **Figure 2,** and back the spacers away from the tension lever crossbar shown in **Figure 1**.

5. Pull the tension lever down to the horizontal position.

6. Pull up on the tensioning knob (**Figure 1**) until the blade touches the wheel. Thread the upper spacer down until it touches the top of the tension lever crossbar.

7. Tighten the setscrew on the upper spacer.

8. Tension the blade as described in the G0555 Bandsaw manual.

9. Thread the lower spacer down until it touches the top of the sliding bracket indicated in **Figure 2**.

10. Move the lower spacer back up the shaft about 1-2 turns to leave a small space, and tighten the setscrew (**Figure 2**).

11. Make sure there is no tension on the blade when the lever is released. If all the tension is not released, the lower spacer needs to be threaded further down the shaft towards the sliding bracket.
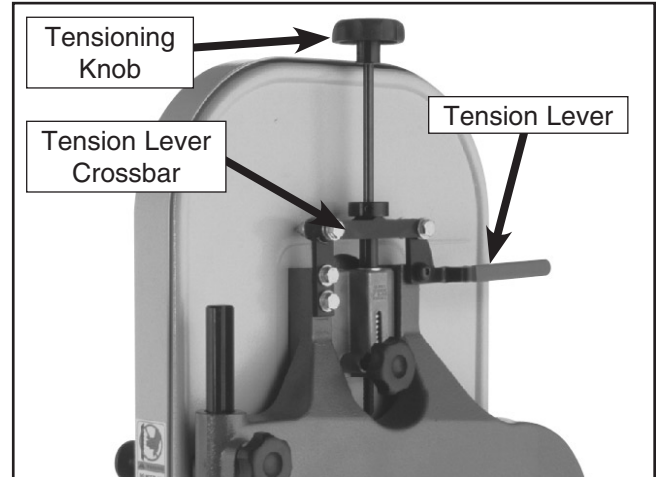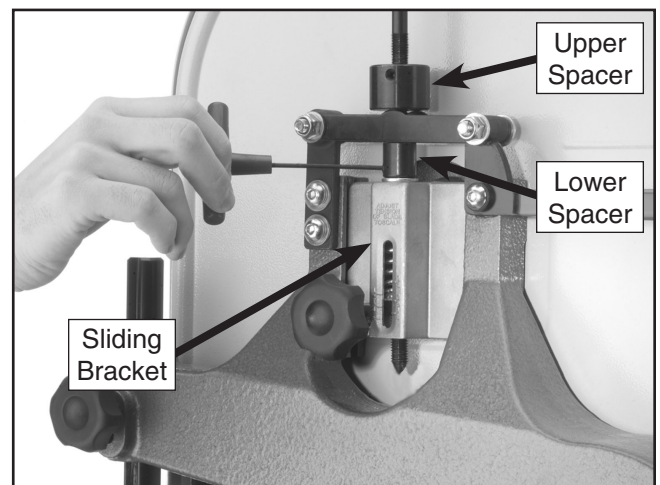
If you need additional help with this procedure, call our service department at: (570) 546-9663.

Figure 1. Blade tension lever.

Figure 2. Loosening the spacer setscrews.