





Parts List for 46-224 Type 2

Item Number	Part Number	Description	Qty Required
1	905010102706	ROLL PIN	1
2	46-707	TOOL REST BASE	1
3	434023275004	CLAMP ASSY	1
4	434031120002	EYE BOLT	1
5	434080720001	CLAMP PLATE	1
6	904010101615	STEEL WASHER	1
7	902012131635	LOCK NUT	1
8	434081080001	CAM ROD	1
9	000000-00	No Longer Available	1
10	911331	TOOL REST	1
15	434040545001	GUARD	1
16	905010106715	ROLL PIN	2
17	49-094	V-BLT 81-1/16 IN	1
18	902012015456	SPINDLE NUT - LH	1
19	901030103318	SCREW	4
20	434020795002	BEARING RETAINER	1
21	920040205360	BEARING	1
22	928060107352	SPRING WASHER	1
23	926049912314	SPINDLE PULLEY	1
24	901041500206	SET SCREW	2
25	434040585001	HEADSTOCK	1
26	434023715001	INDEX PIN	1
27	921010100027	STEEL BALL	1
28	000000-00	No Longer Available	1
29	434020855002	SPINDLE	1
30	920070805334	BEARING	1
31	434020795003	BEARING RETAINER	1

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Item Number	Part Number	Description	Qty Required
32	901030103318	SCREW	4
33	902012015462	SPINDLE NUT - RH	1
34	46-936	3 IN RH FACE PLATE	1
35	46-933	SPUR DRIVE CTR	1
36	901041900253	SCREW	1
37	46-439	CUP CTR F/11&14	1
40	46-439	CUP CTR F/11&14	1
41	46-439	CUP CTR F/11&14	1
42	901041506227	SET SCREW	1
43	434020775001	RAM	1
44	434031125005	ADJUSTING SCREW	1
45	905010102704	ROLL PIN	1
46	904010312903	STEEL WASHER	1
47	434033425001	ECCENTRIC SHAFT ASSY	1
48	406031120006	SPECIAL SCREW	1
49	406031220002	SPRING	1
50	424020330005	RATCHET HANDLE	1
51	902012012579	SPEC NUT	1
52	406031110002	STUD	1
53	907000002486	OIL HOLE COVER	1
54	930010431338	HANDWHEEL ASSY	1
55	905070113111	PIN	1
56	1085958	HANDLE	1
57	000000-00	No Longer Available	1
58	434043925001	TAIL STOCK ASSY	1
58	434033120001	TAILSTOCK ASSY	1
59	920751031387	BUSHING	1

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Item Number	Part Number	Description	Qty Required
60	489122-00	TOOTH WASHER	1
61	000000-00	No Longer Available	1
62	905010102729	ROLL PIN	1
63	434011110003	U STUD	1
64	434030720001	CLAMP PLATE	1
65	902012101212	HEX NUT	1
70	434043060001	LATHE BED	1
71	904020201704	LOCK WASHER	4
72	901010600658	CAP SCREW	4
73	000000-00	No Longer Available	1
74	406031370006	NAMEPLATE	1
75	901064502250	DRIVE SCREW	2
85	434011010002	OPEN-END WRENCH	1
100	41-732	1/2IN BO-4STP PULY	1
100	000000-00	No Longer Available	1
100	741734	3/4IN BO-4STP PULY	1
101	901041500206	SET SCREW	2
101	434031050001	ADAPTOR SLEEVE	1
102	902010101300	HEX NUT	4
103	904020101703	LOCK WASHER	4
104	904010101615	STEEL WASHER	4
104	904030301656	LOCK WASHER	4
105	434040720001	MOTOR PLATE	1
106	901110200834	CARRIAGE BOLT	4
107	901110200808	CARRIAGE BOLT	2
108	000000-00	No Longer Available	2
109	902010101300	HEX NUT	2

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Item Number	Part Number	Description	Qty Required
110	904020101703	LOCK WASHER	2
111	904100315372	WASHER	2
112	1087211	HINGE BRACKET	1
113	402040715001	PIN	1
114	904150107035	RING	2
115	904010101615	STEEL WASHER	2
116	902040101403	WING NUT	2
117	902010101300	HEX NUT	2
118	904020101703	LOCK WASHER	2
119	904010101615	STEEL WASHER	2
120	434040145003	BRACKET	2
121	901010600607	SCREW	2
125	904080213886	WASHER	4
126	901010600644	CAP SCREW	6
127	904010101615	STEEL WASHER	6
128	000000-00	No Longer Available	1
128	434043185003	CABINET	1
129	901010600611	CAP SCREW	2
130	491957-00	LOCK WASHER	2
131	902011201034	HEX NUT	2
132	434043665001	LEG ASSY	1
133	000000-00	No Longer Available	2
134	904010101615	STEEL WASHER	6
135	904020201704	LOCK WASHER	6
136	902010105900	HEX NUT	6
137	901010600611	CAP SCREW	12
138	491957-00	LOCK WASHER	12

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Item Number	Part Number	Description	Qty Required
139	902011201034	HEX NUT	12
140	0908459	SCREW	2
141	000000-00	No Longer Available	1
142	438010110020	INSULATOR	1
143	931059931251	HANDLE ASSY	1
144	434043315001	DOOR ASSY	1
145	902011201034	HEX NUT	4
146	434007520001	WARNING LABEL	1
147	901020100535	MACHINE SCREW	4
148	434040315008	COVER	1
149	422041160001	GASKET	1
150	902011209232	HEX NUT	2
151	402040310001	SWITCH OPENING COVER	1
152	901020100564	MACHINE SCREW	2
160	434040555001	GUIDE	1
161	434014040001	COLLAR W SCRW	2
162	901041500206	SET SCREW	2
163	434040895001	SUPPORT	1
164	434044065001	SHAFT ASSY	1
165	920040216618	BEARING	1
166	904150107042	RING	1
167	434040515001	GEAR RACK	1
168	901041909415	HD SET SCR	2
169	402040635001	DRAG PLUG	2
170	434040145001	SUPPORT	1
171	901010600611	CAP SCREW	2
172	928060231012	WASHER	1

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Item Number	Part Number	Description	Qty Required
173	920040205335	BEARING	1
174	434044065002	VARIABLE SPEED PULLY	1
175	51-008	V-BLT 4L 47-1/8 IN	1
177	000000-00	No Longer Available	1
177	000000-00	No Longer Available	1
177	41-033	2-3/4 OD-5/8 B PLY	1
178	901041500206	SET SCREW	1
179	902011201034	HEX NUT	4
180	434007520001	WARNING LABEL	1
181	434040315005	COVER	1
182	901020100535	MACHINE SCREW	4
183	902011201034	HEX NUT	2
184	434040895002	SUPPORT	1
185	901030308013	SCREW	3
186	960040121427	SPEED PLATE	1
187	901064502849	DRIVE SCREW	4
188	1641138	KNOB	1
189	434041115001	STUD	1
190	434040195001	7 1/16-14 CAM BLOCK	1
191	901030100750	CAP SCREW	1
192	901041500206	SET SCREW	1
193	414010745001	PLUG	1
194	414020715018	PIN	1
197	902011209232	HEX NUT	2
198	402040310001	SWITCH OPENING COVER	1
199	901020100564	MACHINE SCREW	2
856	46-896	LATHE GUARD	1

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Item Number	Part Number	Description	Qty Required
856	901092	SUPPORT ARM	1

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